

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:**Pursell, Gary**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-005081**Date Inspected:** 03-Jan-2009**Project Name:** SAS Superstructure**OSM Arrival Time:** 645**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1845**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** Li Zhi jiang/SunWei**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** OBG Floor Beams/Deck Panels**Summary of Items Observed:**

Lay Down Yard

This QA performed Visual Testing (VT) of completed deck panel repairs. The weld repairs appeared to comply visually per Caltrans Engineer Approved Repair Procedure. The deck panel designation numbers are as follows: DP356-001 / DP248-001 / DP327-002 / DP329-001 / DP167-001 / DP410-001 / 464-001 / 086-001 / 246-001.

This QA Inspector performed an initial visual confirmation of the extent of rejectable indications contained in deck panels designated as: DP383-001(6CE) / DP381-001(6AE) / DP408-001(6AE). This visual confirmation was performed in conjunction with ABF representative and ZPMC representative.

BAY#2

This QA Inspector performed Ultrasonic Testing(UT) of approximately 10% of the area previously tested and accepted by ZPMC Quality Control personnel. This QA inspector generated a UT report for this date. The members are identified as: LD023-001-040 / LD024-001-040.

BAY#9

This QA inspector randomly chose an approximate 10% area of each of the following plate splices for Radiographic Testing: DP317-001-094-1620mm from Y(180mmspot) / DP236-001-152-0mm from Y(300mm spot) / DP398-001-152-1000mm from Y(300mm spot) / DP371-001-152-2000mm from Y(300mmspot).

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BAY#3

This QA Inspector performed Ultrasonic Testing(UT) of approximately 10% of the area previously tested and accepted by ZPMC Quality Control personnel. This QA inspector generated a UT report for this date. The members are identified as:

-FB023-002-079 / 080 / 101 / 117 / 122.

-FB004-035-020

-FB004-036-020

-FB013-033-002

-FB013-034-020

-SSD14-PP055-137

-SSD20-PP055-137

-FB003-071-008

-FB003-061-008

-FB014-032-020

-FB014-031-002

-FB005-031-002

-FB005-032-002

-FB005-033-020

-FB005-034-002

-FB004-034-002.

Unless otherwise noted, all observed on this date appeared to generally comply with applicable contract documents.

Summary of Conversations:

No relevant conversations.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Eric Tsang (150004223720), who represents the Office of Structural Materials for your project.

Inspected By:	Whitehead,Lonnie
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Quality Assurance Inspector

Reviewed By:	Clifford,William
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QA Reviewer
